



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6500X01611-W142E-3T-

11

Job Sheet 198294



Part No: RBW6500X01611-W142E-3T-11 Job Qty: 2 pcs

Part Name: Screw Weldment

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/24/19

Job Tracking No:

Due Date: 9/23/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6500X01611-W142E-3T REV 4 IPP Rev. A 19.04.05 New Issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	2 pcs	9/23/19	9/23/19	0.00	0.33	Large Fab - 1		EL
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
110	QC 9	2 pcs	9/23/19	9/23/19	0.00	0.00	QC 9 - 10		SEP 1 9 2019
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
120	QC 5	2 pcs	9/23/19	9/23/19	0.00	0.00	QC 5 - 10		SEP 1 9 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Outsource - 12 - Black Oxide	2 pcs	9/23/19	9/23/19			GRO002-VC		KG 2019-09-19
140	Packaging 2-1 - Receive - B4B	2 pcs	9/23/19	9/23/19	0.00	0.00	Packaging 2 - 1 - B4B		SEP 2 5 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S214787



Part: RBW6500X01611-W142E-3T-11

Job No: 198294

Serial No/Batch: S214787

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 09/18/19

		Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200 Fax 613 632-5246		RBW6500X01611-W142E-3T- 11 Job Sheet 198294 	
Part No: RBW6500X01611-W142E-3T-11 Part Name: Screw Weldment 		Job Qty: 2 pcs 			
Part Weight: 0 lbs Job Created: 7/24/19 Due Date: 9/23/19 Type: SOLD Note: DWG RBW6500X01611-W142E-3T REV 4 IPP Rev. A 19.04.05 New issue DP Verify DD Ship Via:		Status: New Job Tracking No: Created By: Marie Lajeunesse Description:		Priority: Medium	
		Packaging 2 - 21 - B4B Packaging 2 - 22 - B4B Packaging 2 - 23 - B4B Packaging 2 - 24 - B4B Packaging 2 - 25 - B4B Packaging 2 - 26 - B4B Packaging 2 - 27 - B4B Packaging 2 - 28 - B4B Packaging 2 - 29 - B4B Packaging 2 - 30 - B4B Packaging 2 - 31 - B4B Packaging 2 - 32 - B4B Packaging 2 - 33 - B4B Packaging 2 - 34 - B4B Packaging 2 - 35 - B4B Packaging 2 - 36 - B4B			
150 QC 6	2 pcs	9/23/19	0.00 0.00	QC 6 - 9 QC 6 - 88 QC 6 - 61 QC 6 - 40 QC 6 - 81	DAS 81 9-89 SEP 25 2019
160 Packaging 3-1 - Stock - B4B	2 pcs	9/23/19	0.00 0.00	Packaging 3 - 1 - B4B Packaging 3 - 2 - B4B Packaging 3 - 3 - B4B Packaging 3 - 4 - B4B Packaging 3 - 5 - B4B Packaging 3 - 6 - B4B Packaging 3 - 7 - B4B Packaging 3 - 8 - B4B Packaging 3 - 9 - B4B Packaging 3 - 10 - B4B Packaging 3 - 11 - B4B Packaging 3 - 12 - B4B Packaging 3 - 13 - B4B Packaging 3 - 14 - B4B Packaging 3 - 15 - B4B Packaging 3 - 16 - B4B Packaging 3 - 17 - B4B Packaging 3 - 18 - B4B Packaging 3 - 19 - B4B Packaging 3 - 20 - B4B Packaging 3 - 21 - B4B Packaging 3 - 22 - B4B Packaging 3 - 23 - B4B Packaging 3 - 24 - B4B Packaging 3 - 25 - B4B Packaging 3 - 26 - B4B Packaging 3 - 27 - B4B Packaging 3 - 28 - B4B Packaging 3 - 29 - B4B Packaging 3 - 30 - B4B Packaging 3 - 31 - B4B Packaging 3 - 32 - B4B Packaging 3 - 33 - B4B Packaging 3 - 34 - B4B Packaging 3 - 35 - B4B Packaging 3 - 36 - B4B	DAS 28 9-89
170 QC 21 - SA	2 pcs	9/23/19	0.00 0.00	QC 21 - SA - 21 QC 21 - SA - 70 QC 21 - SA - 53	DAS 21 9-89 SEP 26 2019
Part Op 100 - 1-Weld as per drawing, 2-Grind weld flush. Descriptions: 110 - (QC8- Inspect visual per QSI004- Fuslon Welds) 120 - (QC5- Inspect part completeness to step on W/O) 130 - -Issue P/O; 44538 -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; Threaded rod -Certificate of Conformity is required 140 - (Receive & Inspect for Damage & Mat'l Certs) 150 - (QC6- All purchased or subcontracted products)					



Dart Aerospace Ltd.

1270 Aberdeen St

Hawkesbury, ON

K8A 1K7

Canada

Tel (613) 632-5200

Fax 613 632-5246

RBW6500X01611-W142E-3T-

11

Job Sheet 198294



Part No: RBW6500X01611-W142E-3T-11

Job Qty: 2 pcs

Part Name: Screw Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/24/19

Job Tracking No:

Due Date: 9/23/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6500X01611-W142E-3T REV 4 IPP Rev. A 19.04.05 New issue DP Verify DD

Ship Via:

160 - (Identify as per dwg & Stock Location)

170 - (QC21- Final Inspection - Work Order Release)

Job BOM

61780

Part / Item	Component Name	Quantity	Operation	Container
90685A046	Hex Nut M10 X 1.5mm)	2 Ea (1 ea)	100-Large Fab - Welded Assy-1	5077695
RBW6500X01611-W142E-3T-13	Threaded Rod	2 pcs (1 ea)	100-Large Fab - Welded Assy-1	3209815

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	90685A046	2	50	0
	RBW6500X01611-W142E-3T-13	2	4	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB044538



Items											
Line	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	198287	RBT18635-7	Handle -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required	Firmed	-	9/26/19	4 pcs	0 pcs	4 pcs	\$2.40/pcs	\$9.60
3	198286	RBT18635-9	Spud -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required	Firmed	-	9/26/19	4 pcs	0 pcs	4 pcs	\$2.40/pcs	\$9.60
4	198285	RBT18635-5	Rod -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required	Firmed	-	9/26/19	10 pcs	0 pcs	10 pcs	\$2.40/pcs	\$24.00

Plex 9/20/19 11:05 AM Dart.Guerin.Kimberley



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB044538



Items												
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price	
5	199138	RBW6522A00231-W142AJ-3T-11	Small Knob (Outside Processing - Black Oxide) -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	9/26/19	6 pcs	0 pcs	6 pcs	\$2.40/pcs	\$14.40	
6	198294	RBW6500X01611-W142E-3T-11	Screw Weldment -Issue P/O; _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; Threaded rod -Certificate of Conformity is required	Firmed	-	9/26/19	2 pcs	0 pcs	2 pcs	\$2.40/pcs	\$4.80	
	200730			Firmed	-	9/26/19	2 pcs	0 pcs	2 pcs	\$2.40/pcs	\$4.80	
Sub Total:							4	0	4		\$9.60	
Grand Total:										\$120.00		



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB044538



Order Notes

Procurement Quality Clauses

- A005 right of entry
- A012 chemical and physical test report
- A016 personnel qualification
- A017 raw material identification (as applicable)

- A022 Apical Processing
- A024 process certifications
- A026 certification of material conformance

- A041 quality management system
- A042 dart notification by supplier
- A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/20/19 11:05 AM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance
(022592-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
Tel: 514-335-3666 Fax: 514-335-3868
www.groupaltech.com

Bon de Livraison / Packing Slip
022592- 1

Livré à / Ship to
DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
Tel.: 613-632-5200 Fax.:

Client / Customer:
DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
24-Sep-2019		Jigar Patel		POHB044538				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté Net Net Qty	Qté Scrap/	À venir/ Back Order
1	RB6795590-3A Rev.	RB6795590-3A OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY THIN LAYER OF OIL/CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL -C-81309 TYPE 3 OR MILL-C23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS	OXIDE-BLACK CH	22	22	0	0	0
2	RBT18635-7 Rev.	RBT18635-7 OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY THIN LAYER OF OIL/CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL -C-81309 TYPE 3 OR MILL-C23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS	BLACK-OXIDE CH	4	4	0	0	0
3	RBT18635-9 Rev.	RBT18635-9 OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY THIN LAYER OF OIL/CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL -C-81309 TYPE 3 OR MILL-C23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS	OXIDE-BLACK CH	4	4	0	0	0
4	RBT18635-5 Rev.	RBT18635-5 OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY THIN LAYER OF OIL/CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL -C-81309 TYPE 3 OR MILL-C23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS	BLACK-OXIDE CH	10	10	0	0	0
6	RBW6500X01611-W142E-3T-11 Rev.	RBW6500X01611-W142E-3T-11 OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY THIN LAYER OF OIL/CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL -C-81309 TYPE 3 OR MILL-C23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS	OXIDE-BLACK CH	2	2	0	0	0
7	RBW6500X01611-W142E-3T-11 Rev.	RBW6500X01611-W142E-3T-11 OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY THIN LAYER OF OIL/CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL -C-81309 TYPE 3 OR MILL-C23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS	OXIDE-BLACK CH	2	2	0	0	0

RECEIVED
SEP 24 2019
DART AEROSPACE LTD.

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
Tel: 514-335-3666 Fax: 514-335-3868
www.groupaltech.com

022592-1

BUYER:

DAS
81
9-89

Page 2 of 2